The light-emitting diode (LED) is an emerging light source found currently in only a few applications, such as traffic lights and exit signs. As a relatively untested technology, luminaire manufacturers have been apprehensive about developing LED fixtures without a complete understanding of the technology and its performance.

The smaller size, cooler operation, and potentially longer life of LEDs makes this technology an ideal replacement for less efficient incandescent light sources, particularly in applications that require small or low-profile fixtures.

The Lighting Research Center (LRC), with co-funding from Westinghouse Lighting Corporation, developed and evaluated a prototype LED luminaire for elevators.

LED elevator lighting has the potential to achieve 25% greater efficiency than current incandescent elevator lights.

**Benefits**

- **Reduced maintenance**
  - Longer life, up to 40,000 hours
  - Rugged design resistant to elevator cabin vibration

- **Lower energy consumption compared to incandescent sources**
  - 45% savings compared to existing incandescent system
  - Efficacy of at least 18 lumens per watt
  - 28 GWh per year potential savings for California
  - Ability to work with on-demand dimming and motion-sensing lighting controls

- **Lower elevator manufacturing costs**
  - Low-profile fixtures can shorten the cabin height, reducing the amount of material needed to build the elevator shell
  - Smaller cabins mean smaller motors, a potential source of energy savings

- **Visual aesthetics**
  - Many color options
  - Potential for color-changing effects
Elevator manufacturers and cabin designers, building owners/managers, contractors, design engineers, code developers, and utility staff can use the information on LED elevator lighting.

Key next steps include:

- Work with Westinghouse Lighting Corporation to refine the design and select appropriate manufacturing processes.
- Educate elevator manufacturers and elevator cabin designers about the advantages of LED elevator lighting.
- Conduct additional field demonstrations with next-generation LED elevator fixtures.
- Consider the impact of LED low profile lighting on future codes and standards.
- Evaluate other LED low profile lighting applications.

This project is part of the PIER Lighting Research Program. For more information about PIER and its research activities, visit http://www.energy.ca.gov/pier.

Project results can be found on the following web sites:

- PIER contractor site:
  - www.archenergy.com/lrp/products/elevator.htm
  - www.archenergy.com/lrp/advlight_tech/project_2_3.htm
- Researcher project site:
  - www.lrc.rpi.edu/programs/solidstate/

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